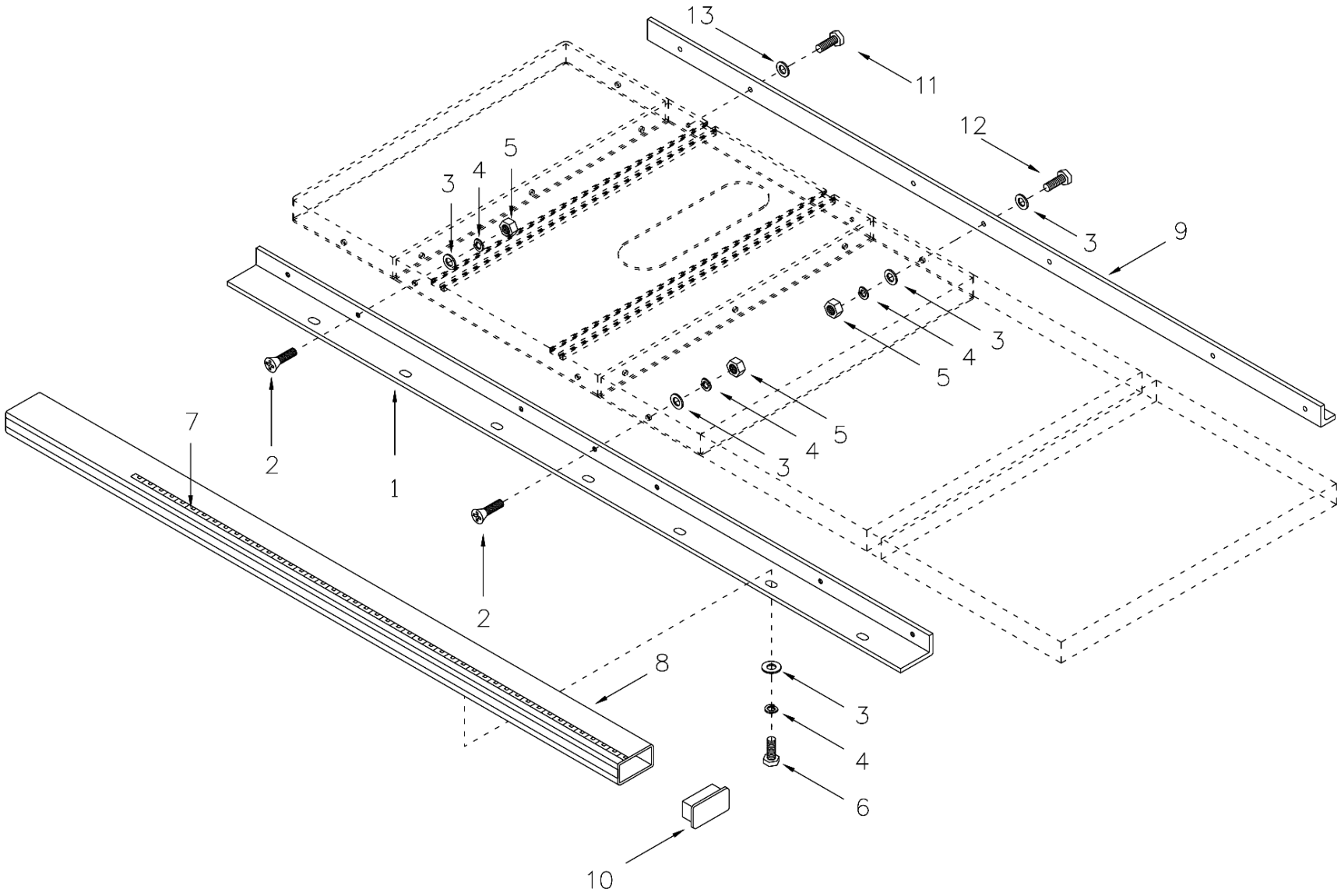
JET XACTA II 50 | Stock 708951Z

Diagram A - Commercial rail assembly

Exploded diagrams and replacement parts



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Parts List A - Commercial rail assembly

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
	708930Z	XACTA II 30” Rail Set (includes #1-13)		
	708951Z	XACTA II 50” Rail Set (includes #1-13)		
1	XF2-201	Front Rail (50”)		1
	XF2-201A	Front Rail (30”)		1
2	TS-081F081	Flat Head Screw	1/4”-20 x 1-1/2”	7
3	TS-0680021	Flat Washer	1/4”	24
4	TS-0720071	Lock Washer	1/4”	19
5	TS-0561011	Hex Nut	1/4”-20	12
6	TS-0050031	Hex Cap Screw	1/4”-20 x 3/4”	7
7	XF2-207	Scale (50”)		1
	XF2-207A	Scale (30”) .		1
8	XF2-208	Guide Rail (50”)		1
	XF2-208A	Guide Rail (30”)		1
9	XF2-209	Rear Rail (50”)		1
	XF2-209A	Rear Rail (30”)		1
10	XF2-210	Guide cover		2
11	TS-0081031	Hex Cap Screw	5/16”-18 x 3/4”	2
12	TS-0050071	Hex Cap Screw	1/4” -20 x 1-1/2”	5
13	TS-0680031	Flat Washer	5/16”	2

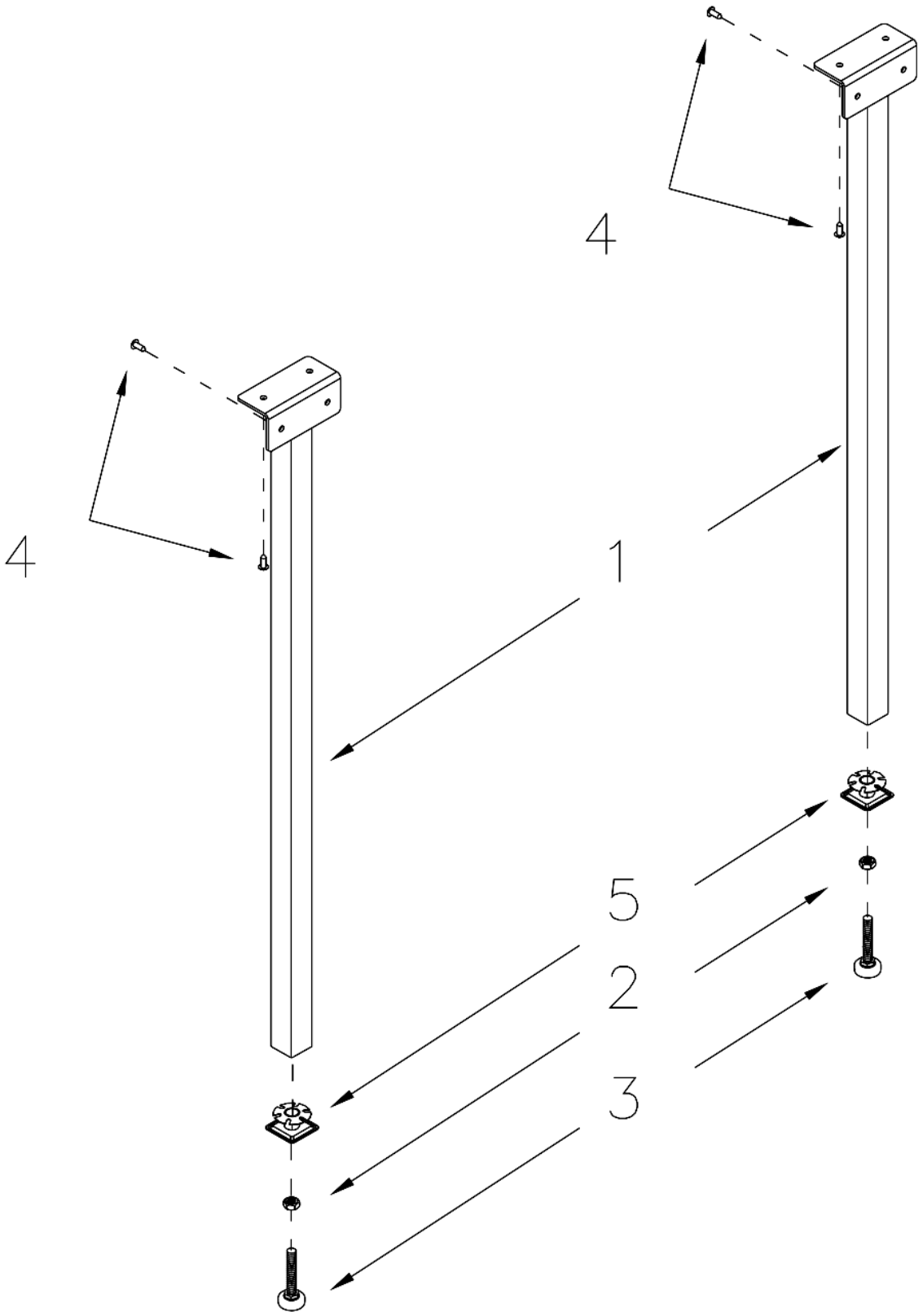
Shared 30-inch and 50-inch rail diagram and list. Select the length-specific parts identified in the description.

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Diagram B - Support legs

Exploded diagrams and replacement parts



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Parts List B - Support legs

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
1	XF2-301	Leg		2
2	TS-0561031	Hex Nut	3/8”-16	2
3	XF2-303	Adjusting foot		2
4	TS-1533052	Machine Screw	M5×16	8
5	XF2-305	Metal Insert	30 x 30 x 3/8”	2

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